

CONSTRUCTION NOTES

Obtain Construction Plans from Designer prior to starting job.

Coordinate with Contractor / Engineering Firm for exact locations of proposed structures and facilities prior to installation of gas facilities.

Install new main as shown or as directed in field at time of installation.

All test points should be installed in the boulevard or other acceptable locations and avoid placement in driving lanes.

Verify Coating test results if required prior to abandoning main.

CONSTRUCTION PROCEDURES

1. INSTALL 4" PE CL-6 MAIN ON HILLTON RD, SOUTH OF THOMAS DR
2. INSTALL NEW REG STATION AND PIPING
3. TEST ALL STEEL MAIN TO CL-6 MAOP
4. PLACE NEW STATION IN SERVICE
5. TAKE TBS ON 123 OUT OF SERVICE
6. MAKE ABANDONMENTS

Install, Clean and Test, and Put in Service: Proposed new main per CenterPoint Energy Construction and Services Manual.

Purge new main until essentially 100% reading is obtained on Combustible Gas Indicator. See CenterPoint Energy Construction and Service Manual Section CS-B-1.230 for purging mains into service.

Cut and Abandon existing main as shown. Purge abandoned mains until essentially 0% gas reading is obtained on Combustible Gas Indicator. See CenterPoint Energy Construction and Service Manual Section CS-B-1.110 and Section CS-B-1.230 for purging mains out of service using air movers.

Install a marker ball at a new end of main, at a valve, at each ell of a horizontal offset, at road crossings and at any fitting or pressure control identified as needing to be located in the future. Refer to CenterPoint Energy Construction and Service Manual section CS-B-1.310 for installation procedures.

NOTE: BORE ALL PAVED STREETS AND DRIVEWAYS

Minimum depth requirements for crossings of state highways and county roads is 60". Minimum depth requirements for crossings of city streets and township roads is 48".

Minimum depth for parallel installations on state highways and county roads is 36". Minimum depth for parallel installations on city streets and township roads is 30". All steel pipe welds to be coated with 2 part epoxy.

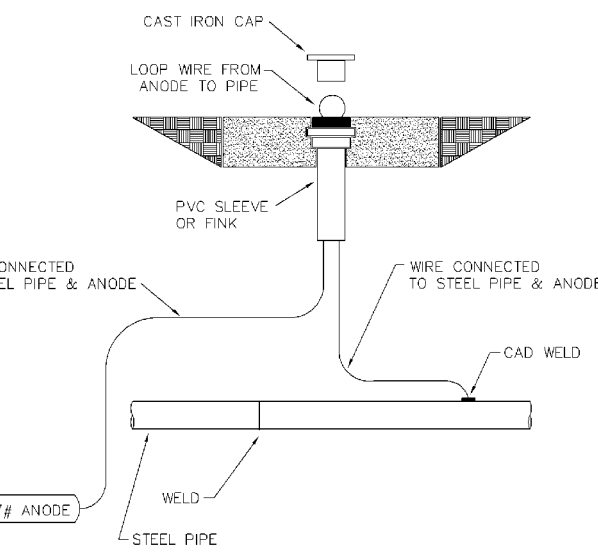
AT DENOTES COATING SAMPLE LOCATION. CONTACT CHRISTOPHER LANASA (612-321-5448) IN ENVIRONMENTAL PROGRAMS TO SCHEDULE SAMPLING OF PIPE COATING. GIVE 48 HOURS NOTICE WHEN POSSIBLE TO ARRANGE FOR A LICENSED INSPECTOR.

Project area cleared for internal impacts. Pipe being removed is unregulated for disposal if coating does not exist or is non-asbestos. Refer to CNP Construction and Service Manual CS-B-1.110, CS-B-1.330, and CS-B-1.100, for pipe to be abandoned.

WHEN BUTT FUSING TO EXISTING IN-SERVICE POLYETHYLENE, VISUALLY INSPECT FOR THE PRESENCE OF HYDROCARBON PERMEATION IMMEDIATELY AFTER REMOVING FUSION IRON. IF ANY BUBBLING IS IDENTIFIED ON THE HEATED SURFACE, DO NOT JOIN TO NEW PE PIPE. ALLOW TO COOL AND CUT THIS END OFF (12" LENGTH) AND SEND TO THE GOLDEN VALLEY LAB WITH STREET LOCATION AND W.O. #. COMPLETE TIE-IN/EXTENSION USING AN ELECTROFUSION COUPLING(S). DOCUMENT IN FIELD NOTES.

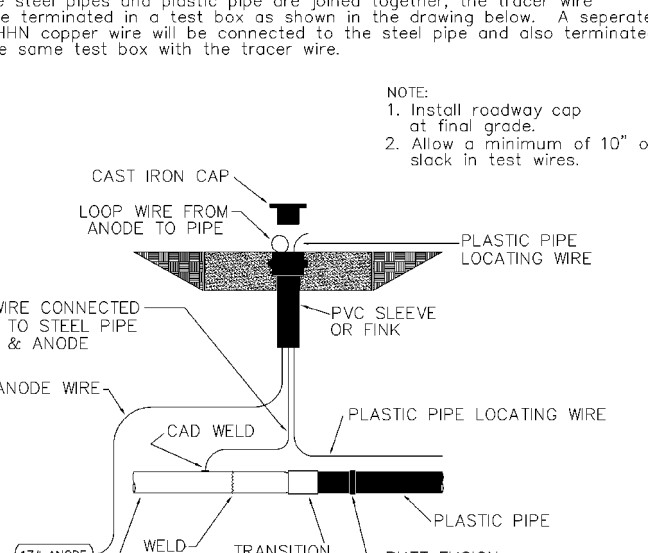
CP TEST POINT WITH ANODE ROADWAY INSTALLATION

- NOTE:
1. Install roadway cap at final grade.
 2. Allow a minimum of 10" of slack in test wires.



CP TEST POINT WITH ANODE AND PLASTIC PIPE LOCATING STATION ROADWAY INSTALLATION

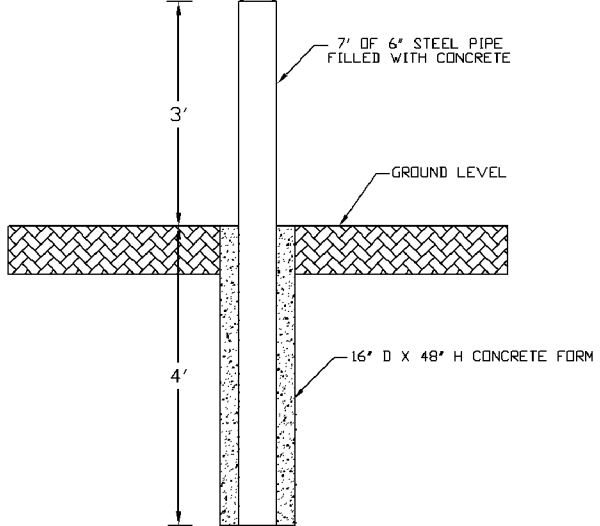
- LOCATING/TRACER WIRE - PIPES
- NOTE: Solid 12 THIN copper tracer wire shall be buried with all plastic pipes.
- NOTE: Whenever tracer wires are joined together or connected to plastic pipes or services, the connections shall be coated with malleable solder/tape.
- Tracer wire shall also be terminated with plastic pipes when inserting inside of cast iron pipes.
- Where steel pipes and plastic pipe are joined together, the tracer wire will be terminated in a test box as shown in the drawing below. A separate 12 THIN copper wire will be connected to the steel pipe and also terminated in the same test box with the tracer wire.
- NOTE:
1. Install roadway cap at final grade.
 2. Allow a minimum of 10" of slack in test wires.



STANDARD GUARD POST FOR REGULATOR STATIONS

GUARD POST INSTALLATION REQUIREMENTS FOR REGULATOR STATIONS

- SHALL BE CONSTRUCTED OF AT LEAST 6" DIAMETER STEEL BOLL FILLED WITH CONCRETE.
- SHALL BE SPACED NOT MORE THAN 4' ON CENTER.
- SHALL BE SET NOT LESS THAN 3' FROM THE PROTECTED SYSTEM.
- SHALL BE SET APPROXIMATELY 4' DEEP IN A CONCRETE FOOTING NOT LESS THAN 18" IN DIAMETER.
- SET WITH THE TOP OF THE POST NOT LESS THAN 3" ABOVE GROUND.
- POSTS SHALL BE LEVELED.
- CONCRETE FORM AND 4" ST PIPE SHALL BE FILLED WITH CONCRETE.
- GROUND AROUND THE GUARD POST SHALL BE WELL COMPACTED TO PREVENT SETTLING.
- EACH POST REQUIRES APPROXIMATELY A CUBIC FEET OF CONCRETE OR 4 BAGS OF SABLETE.



INSTALL 4" PE MAIN BEFORE MAKING 2" PE TIE-IN TO FEED NEW REG LOOP

EXISTING: 2" TR MAIN (62170152) AT +/- 20' SCL 131 ST

INSTALL: 4" PE ELL AT 30' WCL HILLTON RD & 31' SCL 131 ST

3X4 PE REDUCER WEST AT 80' WCL HILLTON RD

3" TRANS/SLEEVE WEST

INSTALL CP TEST POINT WITH ANODE AND PLASTIC PIPE LOCATING STATION USING A ROADWAY

5' OF 3" CL-2 STEEL WEST

3" KEROTEST GATE VALVE IN ROADWAY (EQIP #15118276) WEST

CL-6 TO CL-2 REG LOOP (W086177388) WEST

AT A MINIMUM OF 50 FT FROM VALVE

INSTALL 4 GUARD POSTS TO PROTECT LOOP

2" KEROTEST GATE VALVE IN ROADWAY (EQIP #15118275) WEST

AT A MINIMUM OF 50 FT FROM REG LOOP

5' OF 2" ST CL-6 MAIN WEST

2" TRANS/SLEEVE WEST

INSTALL CP TEST POINT WITH ANODE AND PLASTIC PIPE LOCATING STATION USING A ROADWAY

2" PE ELL WEST

2" PE TEE NORTH (FOLLOW GFIP 324-2018 TO TIE INTO EXISTING 2" TR CL-6 MAIN

EXTEND: 4" PE CL-2 SOUTH FROM 4" PE ELL AT 31' WCL

EXISTING: 3" PE MAIN W/ CAP (F1854 1998) AT 23' SCL HILLTON RD 601' SCL 131 ST

INSTALL: SQUEEZE OFF EXISTING PE CAP 3X4 PE REDUCER NORTH

EXTEND: 4" PE CL-2 NORTH AT 31' WCL

EXISTING: 4" ST MAIN (AF5259) AT 22' SCL 123 ST

NOTE: EXISTING 4" ST TEE (AF5259) AT 18' ECL HILLTON RD

INSTALL: FOLLOW GFIP 325-2018 TO TAKE TBS OUT OF SERVICE

INSTALL 4" STOPPER FITTING EAST OF EXISTING TEE

CUT AND ABANDON: EXISTING MAIN EAST OF STOPPER

USE: 4" WELD CAP

INSTALL CP TEST POINT WITH ANODE USING A ROADWAY WEST OF 4" WELD CAP

NEW REGULATOR STATION ON 131 ST MUST BE IN SERVICE BEFORE TAKING TBS OUT OF SERVICE

123 ST (CO RD 76)

AF5259 1982 4" ST CL-2

160-001

LITTLE FALLS #1A RIVER H

160-001

MNG DELIVERY POINT

12272

I hereby certify that this plan, specification, or report was prepared by me or under my direct supervision and that I am a duly Licensed Professional Engineer under the laws of the state of Minnesota.

Signature: *David Henningsgaard*

Typed or Printed Name: **David Henningsgaard**

Date: **6/19/2018** License Number: **22174**



MINNESOTA REGION

PROPRIETARY AND CONFIDENTIAL

PROJECT #: **85186137**

M16000 LITTLE FALLS

M15700 LITTLE FALLS TOWNSHIP

ONE CALL:

Morrison

*SW19 T40/R32

*NW19 T40/R32

*NW30 T40/R32

*SW18 T40/R32

*SE18 T40/R32

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LEGEND:

ACTIVE MAIN

DESIGNED MAIN

PROPOSED ABANDONED/

OUT OF SERVICE MAIN

ABANDONED/

OUT OF SERVICE MAIN

PIPE REQUIRED:

10' 2" PE CL-6

953' 4" PE CL-6

55' 2" STL CL-6

606' 4" PE CL-2

55' 3" STL CL-2

1679' PIPE

PROPOSED ABANDONED PIPE:

7' 2" STL CL-8

8' 2" STL CL-2

2' 1" STL CL-8

186' 4" STL CL-2

203' PIPE

COPIES:

PIPELINE INTEGRITY PACKET: N

STATION/MANAGER: Y

DD NUMBER:

157-002 (NEW)

160-001

CORROSION: PAUL TEESLINK

EMP: Y

FOLLOW INTERNAL PIPE

SAMPLING REQUIREMENTS? N

SURVEYOR REQUIRED? N

RETURN PACKET TO ENG? N

GFIP #:

324-2018

325-2018

PERMITS:

LITTLE FALLS TWP (NOTIFY)

MORRISON COUNTY

PROJECT DESCRIPTION: SRIM

HILLTON RD

DESIGNER: TJ Haider

PHONE #: 612-321-5132

DRAWN BY: TJ Haider

DESIGN DATE: 4/20/2018

REVISION INFO:

Main

SSR 299-2018

SCALE 1" = 100'

SHEET 1 OF 1

DESIGNER EXPRESS DESIGN

6/1/2018 7:44:28 AM